

The Treleborg Construction Series

The Construction Series by Trelleborg is a range of tires, tracks and wheels built for the most demanding construction environments on earth. Engineered for the extreme, our products are field-tested to ensure they meet the demands of the industry and provide an excellent total value of ownership. Premium compounding and advanced tire design combine to create products that last longer and help reduce downtime. The Trelleborg Construction Series delivers value by maximizing machine productivity and efficiency.

PREMIUM SOLID CONSTRUCTION TIRES: THE TRELLEBORG BRAWLER SERIES

Engineered for the Extreme the Trelleborg Brawler Series provides excellent performance.

Designed for the Extreme

Application-specific features including steel base rings give strength and flexibility to handle excessive torque and high loads of up to 40% more than pneumatic tires. The Solidflex technology with its elliptical apertures provides a comfortable ride and helps to reduce equipment and operator fatigue.

Tested to the Extreme

Working on the world's toughest jobs with the world's toughest machines, Brawler tires are OEM approved on a range of wheel loaders, skid steer loaders, telehandlers, boom lifts, trencher and compact tractors. Brawler tires perform in extreme environments including construction and demolition sites, waste management and underground mining.

Driven to the Extreme

Brawler tires are rigorously tested to ensure maximum performance even under heavy load. Brawler's solid construction and durable cut-resistant compound eliminates downtime caused by punctures and tire damage.





TRELLEBORG PROVIDES SOLUTIONS FOR:

Backhoe

Backhoes

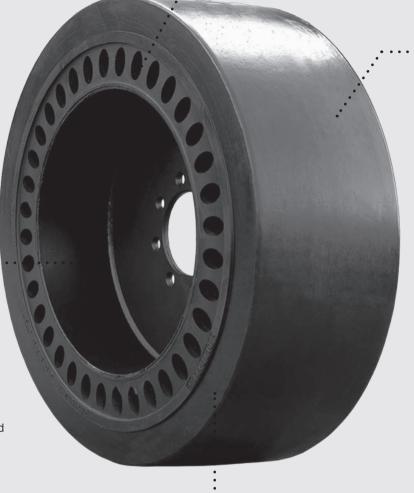


TRELLEBORG WHEEL SYSTEMS | 3

Brawler HD Solidflex Smooth

ELLIPTICAL APERTURES

> Elliptical apertures provide a softer ride comparable to a foam-filled pneumatic tire, reducing equipment and operator fatigue.





WHEEL AND **DISK SYSTEM**

Brawler HD tires feature a two-piece patented wheel and disk system that allows easy tire and wheel interchangeability.



TREAD DESIGN ·······

Available in smooth. Custom traction available up to 7 inches deep.









Premium tread rubber compound engineered for high abrasion application and superior tire life, with greater resistance to cutting and chunking.

TREAD DESIGN

Deep, self-cleaning step lugs provide excellent traction even on dirt, sand, mud and gravel.

Brawler HPS Loader

Brawler HPS (High Performance Solid) tires are designed to perform in extreme environments including scrap metal recycling, waste transfer stations and mining operations.

- Up to 3 times more wearable rubber than pneumatic tires
- Fits OEM wheels
- Elliptical apertures deliver a comfortable ride



HPS Smooth

Brawler HD Loader

Brawler HD tires are designed to perform in extreme environments where good ride quality is required including scrap metal recycling centers, waste transfer stations and mining operations. The Brawler HD features a two-piece patented wheel and disk system that allows tire and wheel interchangeability by simply changing the disk.

- Elliptical apertures provide a softer ride than foam-filled
 pneumatic tires
- Steel wheels engineered to handle heavy loads, excessive torque, severe sheer and bending stress
- Custom traction tread available up to 7 inches deep
- Up to 3 times more wearable rubber than pneumatic tires

ininininininBRMUER* IPS SOLUTEXTRACTION17.5x2552.817.6195/321.14519.41020.5x2558.920.7237/321.74926.79523.5x2564.223.927.2322.44833.77526.5x2572.628.3297/323.25240.33529.5x2572.630.033/324.07649.690BRANCER* FORMENT17.5x2652.817.6195/321.21519.41020.5x2564.220.7237/321.81226.79521.5x2558.920.727.7321.81226.79523.5x2564.223.927.7323.37540.33525.5x2572.630.033/324.23349.69021.5x2552.817.6195/323.37540.33525.5x2552.817.6195/321.2393.37525.5x2552.817.6195/321.23925.83025.5x2552.817.623.7321.8363.573525.5x2564.223.927.7323.4263.573525.5x2572.63.6327.7321.8363.573525.5x2572.619.623.92.7321.9401.54025.5x2572.623.927.7323.4263.77025.5x2572.63.03.3724.3006.250	Tire Size	Tire Overall Diameter	Width	Tread Depth	Tire Weight	Load Capacity @6 mph
17.5x2552.817.6195/321,14519,41020.5x2558.920.7237/321,74926,79523.5x2564.223.9272/322,44833,77526.5x2567.528.3297/323,25240,33529.5x2572.630.033/324.07649,690BRAWLER* HPS SOLIFET SMOOTH17.5x2552.817.6195/321,21519,41020.5x2558.920.7237/321,81226,79523.5x2564.223.9272/322,52933,77526.5x2567.528.3297/323,37540,33525.82572.630.033/324,23349,690BRAWLER* HPS SMUFF17.630,0133/324,23349,69020.5x2552.817.6195/323,37540,33520.5x2552.817.6195/323,37540,33520.5x2552.817.6195/323,37540,33521.5x2552.817.6195/323,37540,33520.5x2552.817.6195/321,23925,83020.5x2552.817.6195/321,23925,83020.5x2552.817.6195/321,23925,83020.5x2552.820.7237/321,83635,73520.5x2564.223.927/322,57145,03020.5x2564.223.927/323,426		in	in	32nds	lbs	lbs
20.5x2558.920.7237,321,74926,79523.5x2564.223.9272/322,44833,77526.5x2567.528.3297/323,25240,33529.5x2572.630.0333/324,07649,690BRAWLER* HPS SOLIFIEX SMOOTH17.5x2552.817.6195/321,21519,41020.5x2558.920.7237/321,81226,79523.5x2564.223.9272/322,52933,77526.5x2567.528.3297/323,37540,33529.5x2572.630.0333/324,23349,69029.5x2572.630.0333/324,23349,69029.5x2552.817.628.3297/323,37540,33520.5x2552.817.628.3297/323,37540,33520.5x2552.817.6195/321,23925,83020.5x2558.920.7237/321,83635,73520.5x2564.223.9272/322,57145,03023.5x2564.223.9272/322,57145,03026.5x2564.228.3297/323,42653,770	BRAWLER® HPS SOLI	DFLEX TRACTION				
23.5x2564.223.9272/322,44833,77526.5x2567.528.3297/323,25240,33529.5x2572.630.033/324,07649,690BRAWLER* HPS SOLVEX SMOOTH17.5x2552.817.6195/321,21519,41020.5x2558.920.7237/321,81226,79523.5x2564.223.9272/322,52933,77526.5x2567.528.3297/323,37540,33529.5x2572.630.033/324,23349,690BRAWLER* HPS SMOUTH17.5x2552.817.6195/321,23925,83029.5x2572.630.033/324,23349,690BRAWLER* HPS SMOUTHIT.5x2552.817.6195/321,23925,830BRAWLER* HPS SMOUTHIT.5x2552.817.6195/321,23925,830BRAWLER* HPS SMOUTHIT.5x2552.817.6195/321,23925,83020.5x2558.920.7237/321,83635,73523.5x2564.223.9272/322,57145,03026.5x2567.528.3297/323,42653,770	17.5x25	52.8	17.6	195/32	1,145	19,410
26.5x2567.528.3297/323,25240,33529.5x2572.630.0333/324,07649,690BRAWLER* HPS SOLI-LEX SMOOTH17.5x2552.817.6195/321,21519,41020.5x2558.920.7237/321,81226,79523.5x2564.223.9272/322,52933,77526.5x2567.528.3297/323,37540,33529.5x2572.630.0333/324,23349,690BRAWLER* HPS SMULT17.5x2552.817.6195/321,23925,83020.5x2552.817.6195/321,23925,83020.5x2564.223.9237/321,83635,73523.5x2564.223.9272/322,57145,03020.5x2564.223.9272/322,57145,03026.5x2564.223.9272/323,42653,770	20.5x25	58.9	20.7	237/32	1,749	26,795
29.5x25 72.6 30.0 333/32 4,076 49,690 BRAWLER* HPS SOLU-EX SMOOTH 17.5x25 52.8 17.6 195/32 1,215 19,410 20.5x25 58.9 20.7 237/32 1,812 26,795 23.5x25 64.2 23.9 272/32 2,529 33,775 26.5x25 67.5 28.3 297/32 3,375 40,335 29.5x25 72.6 30.0 333/32 4,233 49,690 BRAWLER* HPS SMOUTH IT.5x25 52.8 17.6 195/32 1,231 40,335 29.5x25 52.8 17.6 195/32 1,233 49,690 IT.5x25 52.8 17.6 195/32 1,239 25,830 20.5x25 58.9 20.7 237/32 1,836 35,735 23.5x25 64.2 23.9 272/32 2,571 45,030 26.5x25 67.5 28.3 297/32 3,426	23.5x25	64.2	23.9	272/32	2,448	33,775
BRAWLER® HPS SOLIFIEX SMOOTH17.5x2552.817.6195/321,21519,41020.5x2558.920.7237/321,81226,79523.5x2564.223.9272/322,52933,77526.5x2567.528.3297/323,37540,33529.5x2572.630.0333/324,23349,690BRAWLER® HPS SMOUTH17.5x2552.817.6195/321,23925,83020.5x2564.220.7237/321,83635,73520.5x2564.223.9272/322,57145,03023.5x2564.223.9272/322,57145,03026.5x2567.528.3297/323,42653,770	26.5x25	67.5	28.3	297/32	3,252	40,335
17.5x2552.817.6195/321,21519,41020.5x2558.920.7237/321,81226,79523.5x2564.223.9272/322,52933,77526.5x2567.528.3297/323,37540,33529.5x2572.630.0333/324,23349,690BRAWLER® HPS SMOUTH17.5x2552.817.6195/321,23925,83020.5x2564.220.7237/321,83635,73523.5x2564.223.9272/322,57145,03023.5x2564.228.3297/323,42653,770	29.5x25	72.6	30.0	333/32	4,076	49,690
20.5x2558.920.7237/321,81226,79523.5x2564.223.9272/322,52933,77526.5x2567.528.3297/323,37540,33529.5x2572.630.0333/324,23349,690BRAWLER® HPS SMOUTH17.5x2552.817.6195/321,23925,83020.5x2564.220.7237/321,83635,73523.5x2564.223.9272/322,57145,03023.5x2564.228.3207/323,42653,770	BRAWLER® HPS SOLI	DFLEX SMOOTH				
23.5x2564.223.9272/322,52933,77526.5x2567.528.3297/323,37540,33529.5x2572.630.0333/324,23349,690BRAWLER® HPS SMOUT17.5x2552.817.6195/321,23925,83020.5x2564.220.7237/321,83635,73523.5x2564.223.9272/322,57145,03026.5x2567.528.3297/323,42653,770	17.5x25	52.8	17.6	195/32	1,215	19,410
26.5x2567.528.3297/323,37540,33529.5x2572.630.0333/324,23349,690BRAWLER® HPS SMOUTH17.5x2552.817.6195/321,23925,83020.5x2564.220.7237/321,83635,73523.5x2564.223.9272/322,57145,03026.5x2567.528.3297/323,42653,770	20.5x25	58.9	20.7	237/32	1,812	26,795
29.5x25 72.6 30.0 333/32 4,233 49,690 BRAWLER® HPS SMOUTH 17.5x25 52.8 17.6 195/32 1,239 25,830 20.5x25 58.9 20.7 237/32 1,836 35,735 23.5x25 64.2 23.9 272/32 2,571 45,030 26.5x25 67.5 28.3 297/32 3,426 53,770	23.5x25	64.2	23.9	272/32	2,529	33,775
BRAWLER® HPS SMOUTH 52.8 17.6 195/32 1,239 25,830 20.5x25 58.9 20.7 237/32 1,836 35,735 23.5x25 64.2 23.9 272/32 2,571 45,030 26.5x25 67.5 28.3 297/32 3,426 53,770	26.5x25	67.5	28.3	297/32	3,375	40,335
17.5x2552.817.6195/321,23925,83020.5x2558.920.7237/321,83635,73523.5x2564.223.9272/322,57145,03026.5x2567.528.3297/323,42653,770	29.5x25	72.6	30.0	333/32	4,233	49,690
20.5x2558.920.7237/321,83635,73523.5x2564.223.9272/322,57145,03026.5x2567.528.3297/323,42653,770	BRAWLER® HPS SMO	отн				
23.5x25 64.2 23.9 272/32 2,571 45,030 26.5x25 67.5 28.3 297/32 3,426 53,770	17.5x25	52.8	17.6	195/32	1,239	25,830
26.5x25 67.5 28.3 297/32 3,426 53,770	20.5x25	58.9	20.7	237/32	1,836	35,735
	23.5x25	64.2	23.9	272/32	2,571	45,030
29.5x25 72.6 30.0 333/32 4,300 66,250	26.5x25	67.5	28.3	297/32	3,426	53,770
	29.5x25	72.6	30.0	333/32	4,300	66,250

HPS Solidflex Traction

HPS Solidflex Smooth

Tire Size	Pneumatic Equivalent Size	Tire Overall Diameter	Width	Rubber Thickness	Tread Depth	Tire Weight	Load Capacity @6 mph			
		in	in	in	32nds	lbs	lbs			
BRAWLER® SOLIDFLEX										
55x10x18	17.5x25	55.0	18.0	10.0	160/32	1,499	29,420			
59x12x20.5	20.5x25	59.0	20.5	11.5	208/32	2,172	34,790			
62x13x21	20.5x25	62.0	21.0	13.0	241/32	2,396	36,960			
66x16x24	23.5x25	66.0	24.0	16.0	320/32	3,231	43,110			
69x17x28	26.5x25	69.0	28.0	17.0	351/32	4,105	52,240			
73x18x31	29.5x25	73.0	31.0	17.7	384/32	5,010	59,855			
80x18x35	35/65-33	80.0	35.0	18.0	384/32	7,200	78,045			
BRAWLER® HD										
55x10x18	17.5x25	55.0	18.0	10.0	160/32	1,478	22,070			
59x12x20.5	20.5x25	59.0	20.5	11.5	208/32	1,967	26,090			
62x13x21	20.5x25	62.0	21.0	13.0	240/32	2,273	27,725			
66x16x24	23.5x25	66.0	24.0	16.0	320/32	3,044	32,330			
69x17x28	26.5x25	69.0	28.0	17.0	352/32	3,867	39,175			
73x18x31	29.5x25	73.0	31.0	17.7	384/32	4,726	44,885			
80x18x35	35/65-33	80.0	35.0	18.0	384/32	7,200	58,535			

HD Smooth

HD Solidflex Smooth



Brawler HD Skid Steer

Brawler Skid Steer tires are designed to eliminate downtime and provide superior performance in severe-duty applications. They feature an enhanced rubber compound designed for greater resistance to cutting and chunking. Trelleborg manufactures Solidflex tires that feature elliptical apertures and HD tires that are aperture free.

- Durable cut-resistant rubber compound eliminates downtime caused by tire damage
- No specialized equipment required to install
- Passed the rigorous testing of many major OEMs





HD Smooth & Traction

HD Solidflex Smooth & Traction (R4)



Tire Size	Pneumatic Equivalent Size	Tire Overall Diameter	Width	Rubber Thickness	Tread Depth Traction	Tire Weight	Load Capacity @6 mph	Tread
		in	in	in	32nds	lbs	lbs	
BRAWLER® SOLID	FLEX SMOOTH & T	RACTION						
31x6x10	10-16.5	31.0	10.0	6.2	60/32	230	6,615	R4
33x6x11	12-16.5	33.0	11.0	6.1	77/32	281	7,935	R4
36x7x11	14-17.5	36.0	11.0	6.6	89/32	342	8,565	R4
33x6x8	8.00-16	33.0	8.0	6.1	77/32	257	5,510	SM
31x5x9	10-16.5	31.0	9.0	5.1	77/32	253	5,910	SM
33x6x10	12-16.5	33.0	10.0	6.1	77/32	290	7,365	SM
BRAWLER® HD SI	MOOTH & TRACTIO	N						
31x5x7	7.50-16	31.0	7.0	5.2	48/32	190	5,410	TR
31x5x7	7.50-16	31.0	7.0	5.2	48/32	190	5,410	SM
33x6x8	8.00-16	33.0	8.0	6.1	58/32	258	6,340	TR
33x6x8	8.00-16	33.0	8.0	6.1	77/32	263	6,340	SM
31x5x9	10-16.5	31.0	9.0	5.2	49/32	265	7,230	TR
31x5x9	12-16.5	31.0	9.0	5.2	93/32	245	7,230	SM
33x6x10	12-16.5	33.0	10.0	6.1	58/32	311	8,170	TR
33x6x10	12-16.5	33.0	10.0	6.1	77/32	320	8,165	SM
36x7x11	14-17.5	36.0	11.0	6.7	147/32	420	9,330	SM
40x9x13	15-19.5	40.0	13.0	8.7	211/32	640	11,210	SM

Brawler HPS Skid Steer

Brawler HPS (High Performance Solid) Skid Steer tires are designed to perform in extreme environments including scrap metal recycling, waste transfer stations and mining operations. The Brawler HPS Solidflex features elliptical apertures to deliver a comfortable ride resulting in reduced equipment and operator fatigue.

- Durable cut-resistant rubber compound eliminates downtime caused by tire damage
- · Deep lug tread design offers 3 times more wearable rubber than a pneumatic tire
- Conveniently fits one wheel size (7.5x20)*

Tire Size	Pneumatic Equivalent Size	Tire Overall Diameter	Width	Tread Depth	Tire Weight	Load Capacity @6 mph			
		in	in	32nds	lbs	lbs			
BRAWLER® HPS SOLIDFLEX TRACTION TIRES									
31x10-20	10-16.5	31.0	10.0	52/32	170	6,205			
33x12-20	12-16.5	33.0	11.2	71/32	215	6,550			
36x14-20	14-17.5	36.0	14.0	89/32	318	7,295			
40x14-20	15-19.5	40.0	14.0	118/32	415	10,925			
BRAWLER® HPS SOLIDFL	EX SMOOTH TIRES								
31x10-20	10-16.5	31.0	10.0	52/32	176	6,205			
33x12-20	12-16.5	33.0	11.2	71/32	229	6,550			
36x14-20	14-17.5	36.0	14.0	89/32	341	7,295			
40x14-20	15-19.5	40.0	14.0	118/32	462	10,925			
BRAWLER® HPS SMOOTH	I TIRES								
31x10-20	10-16.5	31.0	10.0	52/32	174	8,280			
33x12-20	12-16.5	33.0	12.0	71/32	234	8,730			
36x14-20	14-17.5	36.0	14.0	89/32	355	9,735			
40x14-20	15-19.5	40.0	14.0	118/32	477	14,560			

*All except 40x14-20/10

Brawler HPS Telehandler

Brawler HPS (High Performance Solid) Telehandler tires are designed to perform in demanding environments. The wide, flat tread design provides excellent stability and the counter-weight required by telehandlers on rough terrain. The Solidflex design features patented elliptical apertures to deliver a comfortable ride prolonging operating time for equipment, which results in reduced equipment and operator fatigue.

Tire Size	Tire Overall Diameter in	Section Width	Tread Depth in	Load Capacity @6 mph lbs	Load Capacity @16 mph	Tire Weight Ibs
BRAWLER® HP	S SOLIDFLEX					
13.00-24	51.0	13.0	129/32	13,085	10,440	670
14.00-24	53.0	14.0	141/32	14,780	11,800	815











HPS Solidflex Smooth





HPS Solidflex Traction



Brawler HD Boom Lift

Brawler HD tires are designed and engineered to provide superior stability and safety for Aerial Work Platform applications.

FEATURES AND BENEFITS

- Maintenance free no worries about flats or downtime
- Low-profile tire enhancing center of gravity
- · Elliptical apertures that provide a pneumatic type ride without the bounce
- · Premium mining rubber compound, which is more resistant to cuts and chunks

APPLICATIONS

- Telescopic Booms
- Mobile Cranes
- Scissor Lifts

ſ	R
	E
1	

BOOM LIFT

HD Solidflex Traction

Tire Size	Pneumatic Equivalent	Tire Overall Diameter in	Section Width in	Rubber Thickness in	Tread Depth 32nds	Load Capacity 6mph lbs	Weight Ibs
HD SOLIDFLEX	TRACTION						
43x6x14.5	385/65D22.5	43.0	14.5	14.49	66	14,695	644
46x6x18	445/65D22.5	46.5	451	17.76	66	20,030	840

Trelleborg Excavator

Trelleborg Excavator tires offer excellent traction and stability through their innovative tread design and construction while keeping machine downtime to a minimum by eliminating punctures. This tire delivers superb performance in environments where safety is paramount and downtime unacceptable.

The Trelleborg Excavator range is ideal for use in the construction, waste management and timber industries.



Size	Rim	Pattern	Tire Overall Diameter	Section Width	Static Load	Load Capacity 6mph	Weight
			in	in	lbs	lbs	lbs
EXCAVATO	R						
10-20	7.00-20	Excavator	39.6	9.4	16,645	12,015	314
10-20	8.5-20	Excavator	43	10.2	20,975	15,135	415

Rubber Cutting Edges

Brawler Rubber Cutting Edges are engineered for lasting performance. The shape, design and premium mining rubber compound extends the life of the edge. Our unique patented T-shaped fastener system fits most bucket sizes. Available in 3 length options: 36", 40" and 48".

- · Premium mining rubber compound that is abrasion and chunk resistant
- Enhanced shape increases service life
- 6" Rubber thickness
- · 2" Tapered edge to aid in scraping low loads and to protect flooring







TRELLEBORG WHEEL SYSTEMS | 11



Trelleborg is a world leader in engineered polymer solutions that seal, damp and protect critical applications in demanding environments. Our innovative engineered solutions accelerate performance for customers in a sustainable way. The Trelleborg Group has local presence in over 40 countries around the world.